



Measuring Battery Quality

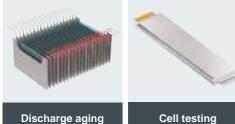
A variety of processes must be completed before a battery becomes a finished product and each process level requires an appropriate testing measurement method. HIOKI battery testers are ideal for use in testing, development and inspections after cell completion.

Quality **Testing**





Processes after cell completion











Modules/Pack Installation

Diagnosis and Repurposing



Lithium-ion Battery Production Processes

Acceptance/shipping inspections Inspect the quality of completed cells, modules, and packs on production lines.

Measure internal resistance (AC-IR) and open-circuit voltage (OCV) to check battery quality.

3561,3561-01 BT3562-01









BT4560

Measuring open-circuit voltage with a high degree of precision

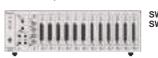
High-precision OCV measurement makes it possible



DM7276

Increasing the number of test channels

Increase the number of test channels and



Learn more P.14, P.15

Diagnosing degradation in batteries

Diagnose whether batteries embedded in a UPS or other system have degraded.

Maintenance Inspections P.16 to P.17

R&D

P.18 to P.20

Quality Testing P.6 to P.15

P.21



Manage intensive workloads efficiently

Measured values can be wirelessly transmitted to a portable terminal for display, saving, and reporting.







Fit in tight spaces for speedy inspection

The tip is L-shaped for ease of use when



PIN TYPE LEAD

Analyzing batteries

Analyze the battery characteristics by frequency sweep impedance measurement and equivalent circuit analysis







BT4560

Measuring impedance over a broader frequency band

Broaden the measurement frequency range





IMPEDANCE ANALYZER

Analyzing fuel cells (FCs)

Measure the internal resistance (1 kHz) of fuel cells during cycle testing.



BT3563-01 (Special edition specifications)

Converting measurement data into a Nyquist or Cole-Cole plot

Provided the web application "Multi-plot" free of charge.





Battery tester lineup

				Acceptance/ship	ping inspections	
Application			Small cells for general purpose High speed sorting	Small cells for power motors Small packs of up to 60 V	Large cells for xEVs Mid-sized packs of up to 100 V	Large packs for xEVs Large packs of up to 300 V
Model			3561, 3561-01	BT3561A	BT3562A	BT3563A
Appearance					且一	
Measurement metho	d		AC four-terminal method	AC four-terminal method	AC four-terminal method	AC four-terminal method
Measurement freque			1 kHz ±0.2 Hz	1 kHz ±0.2 Hz	1 kHz ±0.2 Hz	1 kHz ±0.2 Hz
Rated input voltage			±22 V DC	±60 V DC	±100 V DC	±300 V DC
Maximum rated volta	ige to eart	h	±60 V DC	±60 V DC	±100 V DC	±300 V DC
		3 mΩ	N/A	N/A	$3.1000 \ mΩ, 0.1 \ μΩ, 100 \ mA$	3.1000 mΩ, 0.1 μΩ, 100 r
Resistance measurement		30 mΩ	N/A	31.000 mΩ, 1 μΩ, 100 mA	31.000 mΩ, 1 μΩ, 100 mA	31.000 mΩ, 1 μΩ, 100 m
ranges		300 mΩ	310.00 mΩ,10 μΩ, 10 mA	310.00 mΩ,10 μΩ, 10 mA	310.00 mΩ,10 μΩ, 10 mA	310.00 mΩ,10 μΩ, 10 m
		3Ω	3.1000 Ω,100 μΩ, 1 mA	3.1000 Ω,100 μΩ, 1 mA	3.1000 Ω,100 μΩ, 1 mA	3.1000 Ω,100 μΩ, 1 mA
Max. display, resolution, measurement current		30 Ω	N/A	31.000 Ω, 1 mΩ, 100 μΑ	31.000 Ω, 1 mΩ, 100 μΑ	31.000 Ω, 1 mΩ, 100 μA
measurement		300 Ω	N/A	310.00 Ω, 10 mΩ, 10 μΑ	310.00 Ω, 10 mΩ, 10 μΑ	310.00 Ω, 10 mΩ, 10 μ/
current		3 kΩ 3 mΩ	N/A N/A	3.1000 kΩ, 100 mΩ, 10 μA N/A	3.1000 kΩ, 100 mΩ, 10 μA	3.1000 kΩ, 100 mΩ, 10 μ
	asic ccuracy	range 30 mΩ	N/A ±0.5% rdg ±5 dgt	10.5% rdg ±5 dgt	±0.5% rdg ±10 dgt ±0.5% rdg ±5 dgt	±0.5% rdg ±10 dgt ±0.5% rdg ±5 dgt
Voltage measurement	bourday	range or more	10.5% rdg ±5 dgt	£0.5% fdg £5 dgt 6.000 00 V,10 μV	£0.5% rug £5 ugt 6.000 00 V,10 μV	6.000 00 V, 10 μV
Voltage		20 V	19.999 9 V, 100 μV	N/A	N/A	N/A
measurement		60 V	N/A	60.000 0 V, 100 μV	60.000 0 V, 100 μV	60.000 0 V, 100 μV
ranges		100 V	N/A	N/A	100.000 V, 100 μV	N/A
Max. display,		300 V	N/A	N/A	N/A	300.000 V, 1 mV
resolution		1000 V	N/A	N/A	N/A	N/A
B	asic accur		±0.01% rdg ±3 dgt	±0.01% rdg ±3 dgt	±0.01% rdg ±3 dgt	±0.01% rdg ±3 dgt
Response time *1		,	3 ms	10 ms	10 ms	10 ms
Sampling period *2		Ω or V	4 ms, 12 ms, 35 ms, 150 ms	4 ms, 12 ms, 35 ms, 150 ms	4 ms, 12 ms, 35 ms, 150 ms	4 ms, 12 ms, 35 ms, 150 i
EX.FAST, FAST, MEDIU	M, SLOW	ΩV	7 ms, 23 ms, 69 ms, 252 ms	8 ms, 24 ms, 70 ms, 253 ms	8 ms, 24 ms, 70 ms, 253 ms	8 ms, 24 ms, 70 ms, 253 i
Allowable total line resi	stance *1 *3	SENSE line	Ν/Α, Ν/Α, 20 Ω, 20 Ω	Ν/Α, 6.5 Ω, 30 Ω, 30 Ω	6.5 Ω, 6.5 Ω, 30 Ω, 30 Ω	6.5 Ω, 6.5 Ω, 30 Ω, 30 Ω
error detection) tanges: $3 \text{ m}\Omega$, $30 \text{ m}\Omega$, 300		SOURCE line	Ν/Α, Ν/Α, 50 Ω, 500 Ω	Ν/Α, 5.5 Ω, 15 Ω, 150 Ω	5.5 Ω, 5.5 Ω, 15 Ω, 150 Ω	5.5 Ω, 5.5 Ω, 15 Ω, 150 !
Open terminal voltag Ranges: 30 mΩ or less,		Ω or more	N/A, 7 V, 7 V peak	25 V, 7 V, 4 V peak	25 V, 7 V, 4 V peak	25 V, 7 V, 4 V peak
LAN (TCP/IP, 10E	BASE-T/10	00BASE-TX)	N/A	YES	YES	YES
RS-232C *4 (Max.	38400 bp	s)	YES	YES	YES	YES
USB GP-IB			N/A	N/A	N/A	N/A
			YES (3561-01 Only)	N/A	N/A	N/A
EXT I/O (37-pin F			YES (36-pin)	YES	YES	YES
Analog output (D	OC 0 V to 3	3.1 V)	N/A	YES	YES	YES
Contact check	(.1000		YES	YES	YES	YES
Zero adjustment	,		YES	YES	YES	YES
Measurement cur	rent pulse	output	N/A Hi/ IN/ Lo	YES	YES Hi/ IN/ Lo	YES Hi/ IN/ Lo
Comparator Statistical calcula	tions		Max. 30,000	Hi/ IN/ Lo Max. 30.000	Max. 30,000	HI/ IN/ Lo Max. 30,000
Statistical calcula Delay	0110		YES	YES	YES	YES
Average			2 to 16 times	2 to 16 times	2 to 16 times	2 to 16 times
Panel saving/load	ding		126	126	126	126
Memory storage			400	400	400	400
LabVIEW® driver	*5		YES	YES	YES	YES
Applicable standards	3		Safety: EN61010 EMC: EN61326 Class A	Safety: EN61010 EMC: EN61326 Class A	Safety: EN61010 EMC: EN61326 Class A	Safety: EN61010 EMC: EN61326 Class A
Effect of radiated rad		псу	Resistant '6	Resistant '6	Resistant '6	Resistant '6
Effect of conducted radiofrequency		10 V	N/A	Resistant	Resistant	Resistant
electromagnetic field	<u> </u>	3 V	Resistant	Resistant	Resistant	Resistant
CE			YES	YES	YES	YES
CSA *7			N/A	YES	YES	YES
			215W × 80H × 295D mm	215W × 80H × 295D mm	215W × 80H × 295D mm	215W × 80H × 295D mn

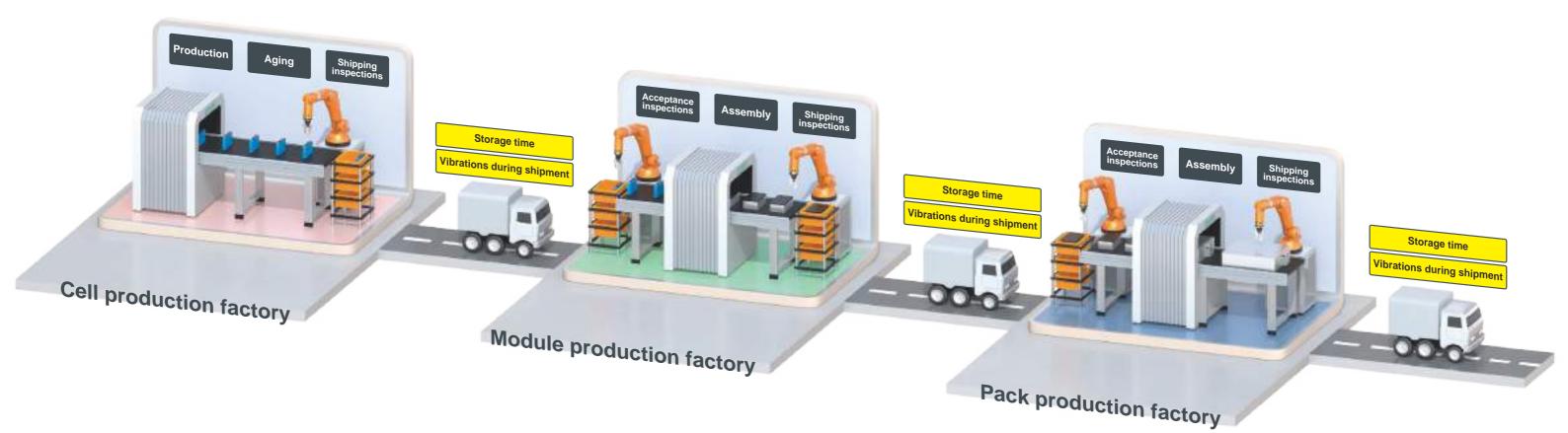
		Acceptance/ship	ping inspections	R & D	Maintenance	
Application		Extra large packs for xEV, ESS 1000 V high voltage model	GP-IB model	Cells Degree of deterioration for reuse	Large-scale UPS	
Model		BT3564	BT3562-01 BT3563-01	BT4560	BT3554-50	
Appearance				1776 : 157	22	
Measurement method		AC four-terminal method		AC four-terminal method		
Measurement frequency		1 kHz ±0.2 Hz	1 kHz ±0.2 Hz	0.10 Hz to 1050 Hz	1 kHz ±80 Hz	
Rated input voltage		±1000 V DC	BT3562-01: ±70 V DC BT3563-01: ±300 V DC	±5 V DC	±60 V DC	
Maximum rated voltage to	earth	±1000 V DC	BT3562-01: ±60 V DC BT3563-01: ±300 V DC	SOURCE-H, SENSE-H: ±5 V DC SOURCE-L, SENSE-L: 0 V DC	±60 V DC	
	3 mΩ		3.1000 mΩ, 0.1 μΩ, 100 mA			
Resistance measurement	30 mΩ	31.000 mΩ, 1 μΩ, 100 mA	31.000 mΩ, 1 μΩ, 100 mA	3.6000 mΩ, 0.1 μΩ, 1.5 A 12.0000 mΩ, 0.1 μΩ, 500 mA	Resistance (R)	
ranges	300 mΩ	310.00 mΩ,10 μΩ, 10 mA	310.00 mΩ,10 μΩ, 10 mA	120.000 mΩ, 1 μΩ, 50 mA	3.100 mΩ, 1 μΩ, 160 mA 31.00 mΩ, 10 μΩ, 160 mA 31.00 mΩ, 100 μΩ, 16 mA 3.100 Ω, 1 mΩ, 1.6 mA [Basic accuracy]	
May diaplay	3 Ω	3.1000 Ω,100 μΩ, 1 mA	3.1000 Ω,100 μΩ, 1 mA	[The number of waveforms] Frequency: FAST, MEDIUM, SLOW		
Max. display, resolution, measurement current	30 Ω	31.000 Ω, 1 mΩ, 100 μΑ	31.000 Ω, 1 mΩ, 100 μΑ	0.10 Hz to 66 Hz: 1 wave, 2 waves, 8 waves		
measurement	300 Ω 3 kΩ	310.00 Ω, 10 mΩ, 10 μΑ	310.00 Ω, 10 mΩ, 10 μΑ	67 Hz to 250 Hz: 2 waves, 8 waves, 32 waves 260 Hz to 1050 Hz: 8 waves, 32 waves, 128 waves	$\pm 1.0\%$ rdg ± 8 dgt (3 m Ω range) $\pm 0.8\%$ rdg ± 6 dgt (30 m Ω range or more)	
current	3 KΩ 3 mΩ range	3.1000 kΩ, 100 mΩ, 10 μA ±0.5% rdg ±10 dgt '8	3.1000 kΩ, 100 mΩ, 10 μA +0.5% rdg +10 dgt	Reactance (X)		
Basic accura		±0.5% rdg ±10 dgt *8	±0.5% rdg ±10 dgt ±0.5% rdg ±5 dgt	± 3.6000 mΩ, 0.1 μΩ, 1.5 A ± 12.0000 mΩ, 0.1 μΩ, 500 mA		
accura Voltage measurement	range or more 6 V	±0.5% lug ±5 ugt 5	6.000 00 V, 10 μV	±120.000 mΩ, 1 μΩ, 50 mA	Voltage (V)	
₹ Voltage	10 V	9.999 99 V, 10 μV	N/A	Impedance (Z) 3.6000 mΩ, 0.1 μΩ, 1.5 A	6.000 V, 1 mV	
measurement	60 V	N/A	60.000 0 V, 100 μV	12.0000 mΩ, 0.1 μΩ, 500 mA	60.00 V, 10 mV [Basic accuracy]	
ranges	100 V	99.999 9 V, 100 μV	N/A	120.000 mΩ, 1 μ Ω, 50 mA Phase angle (θ)	±0.08% rdg ±6 dgt	
Max. display,	300 V	N/A	300.000 V, 1 mV (BT3563-01 only)	±180.000°, 0.001° [Basic accuracy] Refer to P.19	Temperature (°C)	
resolution	1000 V	1100.00 V, 1 mV *9	N/A	Voltage (V)	-10.0°C to 60.0°C, 0.1°C	
Basic	accuracy	±0.01% rdg ±3 dgt *8	±0.01% rdg ±3 dgt	±5.10000 V, 10 μV		
Response time *1		700 ms	10 ms	[Basic accuracy] ±0.0035% rdg ±5 dgt [Sampling period]	1.6 s	
Sampling period *2	Ω or V	N/A, 12 ms, 35 ms, 253 ms	4 ms, 12 ms, 35 ms, 150 ms	FAST, MEDIUM, SLOW 0.1 s, 0.4 s, 1.0 s	N/A	
EX.FAST, FAST, MEDIUM, SL	OW ΩV	N/A, 28 ms, 74 ms, 359 ms	8 ms, 24 ms, 70 ms, 253 ms	Temperature (°C)	100 ms	
Allowable total line resistance	e *1 *3 SENSE line	3 Ω, 3 Ω, 20 Ω, 20 Ω	2 Ω, 2 Ω, 15 Ω, 15 Ω	-10.0°C to 60.0°C, 0.1°C Allowable total line resistance 113	N/A	
error detection) Ranges: 3 mΩ, 30 mΩ, 300 mΩ,	SOURCE line	3 Ω, 3 Ω, 20 Ω, 200 Ω	2 Ω, 2 Ω, 15 Ω, 150 Ω	(error detection)	N/A	
Open terminal voltage				3 mΩ, 10 mΩ, 100 mΩ SENSE line: 10 Ω, 15 Ω, 50 Ω		
Ranges: 30 mΩ or less, 300 m	Ω , 3 Ω or more	25 V, 7 V, 4 V peak	25 V, 7 V, 4 V peak	SOURCE line: 1.5 Ω, 4 Ω, 45 Ω	5 V max	
LAN (TCP/IP, 10BASE	-T/100BASE-TX)	N/A	N/A	N/A	• USB	
RS-232C *4 (Max. 3840	00 bps)	YES	YES	YES	Wireless communications	
USB GP-IB		N/A	N/A	YES	(*when Z3210 installed)	
		YES	YES	N/A	Memory function	
EXT I/O (37-pin Handl		YES	YES	YES	(Up to 6000 data)	
Analog output (DC 0	/ to 3.1 V)	YES	YES	N/A	Auto memory function Auto-hold function	
Contact check	10 count-1	YES	YES	YES VEC 10	Measurement Navigator (When using Z3210,	
Zero adjustment (±100		YES YES	YES YES	YES*10 YES	GENNECT Cross	
Measurement current Comparator	puise output	Hi/ IN/ Lo	Hi/ IN/ Lo	Hi/ IN/ Lo	: Voice guide output) • Auto power-off	
		Max. 30,000	Max. 30,000	N/A	Tablet app	
Statistical calculations Delay		YES	YES	YES	(GENNECT Cross) PC app	
Average		2 to 16 times	2 to 16 times	1 to 99 times	(GENNECT One)	
Panel saving/loading		126	126	126	 Comparator function (PASS/ WARNING/ FAIL) 	
Memory storage		400	400	N/A	Excel® Direct Input function	
LabVIEW® driver *5		N/A	YES	YES	(When using Z3210)	
Applicable standards		Safety: EN61010 EMC: EN61326 Class A	Safety: EN61010 EMC: EN61326 Class A	Safety: EN61010 EMC: EN61326 Class A	Safety: EN61010 EMC: EN61326 Class B	
Effect of radiated radio-freelectromagnetic field	quency	Resistant *6	Resistant *6	Resistant *6	Resistant (3 V/m)	
Effect of conducted	10 V	N/A	N/A	N/A	N/A	
radiofrequency electromagnetic field	3 V	Resistant	Resistant	Resistant	N/A	
CE		YES	YES	YES	YES	
CSA *7		N/A	YES	N/A	N/A	
		215W × 80H × 329D mm	215W × 80H × 295D mm	330W × 80H × 293D mm	199W × 132H × 60.6D mr	
Dimensions • Weight			(8.46W × 3.15H × 11.61D in) 2.4 kg (84.66 oz)		(7.83W × 5.20H × 2.39D i 960 g (33.86 oz)	

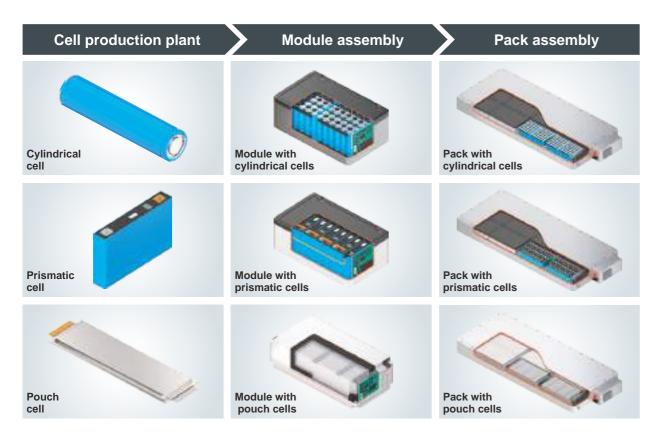
^{*1:} Typical value *2: When the power supply frequency is 60 Hz *3: Total line resistance = wiring resistance + contact resistance + DUT resistance *4: Available as printer I/F *5: LabVIEW® Driver is a registered trademark of National Instruments Corporation *6: Test conditions were 80 MHz to 1 GHz at 10 V/m and 1 GHz to 6 GHz at 3 V/m, all at 80% AM *7: Canadian Standards Assosiation

^{*8:} Average function: When set to ON 4 times *9: Resolution 10 mV for 1000.00 V or more *10: Zero-adjustment range R: ± 0.1000 m Ω (3 m Ω range), ± 0.3000 m Ω (10 m Ω range), ± 3.000 m Ω (100 m Ω range), X: ± 1.5000 m Ω (Common for all ranges), V: ± 0.10000 V

3561, 3561-01, BT3561A, BT3562A, BT3563A, BT3564, BT3562-01, BT3563-01, BT4560

Measuring battery performance and safety





Measuring battery performance and safety using internal resistance (AC-IR) and open-circuit voltage (OCV)

Testing plays an important role in production processes by allowing plants to manufacture safe, high-performance batteries. During shipping and acceptance inspections, technicians assess battery performance by measuring internal resistance and safety by measuring open-circuit voltage.

Our Battery testers meet these needs...

"We want to manufacture batteries with stable performance."

"We want to manufacture highly safe batteries."

Assembly process (from cell batteries to pack batteries)

Cells produced at the cell production factory are shipped to the module production factory after undergoing a shipping inspection. Since factors such as vibrations during shipment and even the passage of time can cause defects, batteries undergo an acceptance inspection before being assembled into modules and packs.

3561, 3561-01, BT3561A, BT3562A, BT3563A, BT3564, BT3562-01, BT3563-01, BT4560

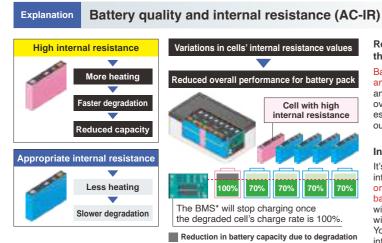
Measuring battery performance and safety

Manufacturing batteries with stable performance

Battery capacity Amount of charge

Connect a load and measure the resistance value based on

the change in voltage and current.



% Charging rate

Relationship between the internal resistance and the decline of battery cell capacity

Battery cells with high internal resistance tend to generate more heat and degrade faster. When cells degrade, their capacity declines, and their internal resistance rises. Internal resistance also changes over time or as a consequence of vibrations during shipment. It's essential to eliminate cells with high internal resistance by carrying out an inspection each time cells are shipped or received.

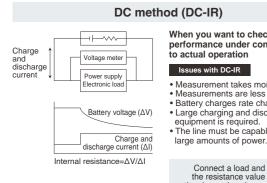
Internal resistance and battery pack performance

It's important that all the cells in a given battery pack have uniform internal resistance. If one or more cells have high internal resistance or have degraded, they will become a bottleneck and limit the battery pack's capacity. Moreover, the battery pack's performance will rapidly decline as the BMS* attempts to protect degraded cells with reduced capacity from overcharging and over-discharging. You can improve battery cell quality by selecting cells with uniform internal resistance so that they will degrade uniformity.

Internal resistance measurement (AC-IR measurement)

3561, 3561-01, BT3561A, BT3562A, BT3563A, BT3564, BT3562-01, BT3563-01, BT4560

There are two methods for measuring a battery's internal resistance: the AC method and the DC method. Resistance values are known as AC-IR when measured using the AC method, and as DC-IR when measured using the DC method. AC-IR and DC-IR have a complementary relationship, and it's recommended to choose the one that best suits your application, or to carry out both measurements. HIOKI battery testers can perform 4-terminal AC-IR measurement.



*BMS: Battery Management System

AC method (AC-IR)

Vs=Internal resistance x Is

When you want to check battery $\neg \vdash \sim \sim$ performance under conditions close -(v) AC voltage meter Measurement takes more time Measurements are less reproducible. current source · Battery charges rate changes. voltage Large charging and discharging equipment is required.

• The line must be capable of supplying Voltage

resistance

When you wish to identify defective products quickly and accurately, for example during shipping or acceptance inspections

- Quickly measurement with milliseconds. Measurements are highly reproducible.
- Battery charges rate not changes.
- Testing can be carried out with compact equipment in an energy-saving manner

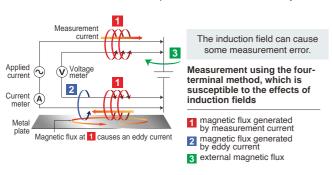
Apply the measurement current at a measurement frequency of 1 kHz and calculate the battery's internal resistance from an AC voltmeter's voltage value.

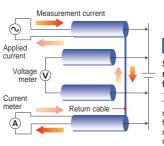
Two standards on LIB performance testing, IEC 61960-3/JIS C8711 (for compact equipment) and IEC 62620/JIS C8715-1 (for industrial equipment) describe how to measure internal resistance using the AC method (AC-IR). The method is also used in manufacturing processes for automotive LIB cells, which are required to deliver high levels of performance and safety.

Low-resistance measurement (1 m Ω and lower) for large batteries

BT4560

The larger the battery, the lower its internal resistance. Large batteries used in automobiles and infrastructure applications sometimes have internal resistance values of less than 1 mΩ. The BT4560's four-terminal-pair measurement method, which reduces the effects of induction fields, is an optimal solution for accurately measuring such low resistance levels.





BT4560

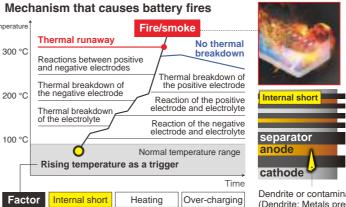
Stable, high-precision four-terminal-pair method

The effects of induction fields can be reduced by applying a current that measurement current in order to limit magnetic flux.

Measuring battery performance and safety

Manufacturing highly safe batteries

Internal shorts and open-circuit voltage (OCV)



Insulation defects, which can be caused by factors such as ageing and vibrations during shipment, can lead to fire and other dangerous accidents, making it necessary to check open-circuit voltage values in order to distinguish between defective and non-defective products.

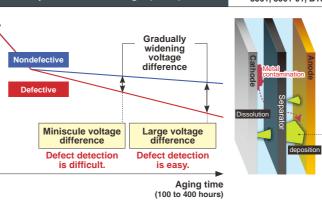
Open-circuit voltage (OCV)

The battery voltage when no load is connected is known as the opencircuit voltage (OCV). When an insulation defect such as an internal short occurs inside the battery, self-discharge causes the open-circuit voltage to decrease

Dendrite or contaminated metal (Dendrite: Metals precipitated dendritic form)

Open-circuit voltage (OCV)

3561, 3561-01, BT3561A, BT3562A, BT3563A, BT3564, BT3562-01, BT3563-01, BT4560, DM7276



Since the amount of change in OCV caused by self-discharge is extremely small, it is necessary to age batteries at least 100 to 400 hours before testing can accurately distinguish between non-defective and defective products. Additionally, it is necessary to measure OCV multiple times during the aging process. Using an instrument with good accuracy makes it possible to remove defects from the testing line earlier in the process, significantly reducing management and testing costs.

Dendrites form over time as minuscule metal fragment contaminants dissolve, leading to internal shorts.

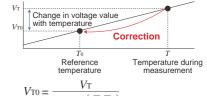
High-accuracy OCV measurement

BT3561A, BT3562A, BT3563A, BT3564, BT3562-01, BT3563-01, BT4560, DM7276

High-accuracy BT3561A, BT3562-01, Model BT3562A, BT3563-01 BT4560 (DC VOLTMETER) BT3563A, BT3564 Appearance em: Recommended range for 4 V measurement 6 V range 5 V range Number of digit, Max. Display 5 1/2 digit, 6.000 00 5 1/2 digit, 5.100 00 7 1/2 digit, 12.000 000 Resolution* 10 μV 10 μV 1 μV Basic accuracy* ±0.01% rda ±3 dat ±0.0035% rda ±5 dat ±0.0009% rda ±12 uV Measurement error*1 *2 ±430 uV ±190 uV ±48 uV Period of accuracy quarantee 1 vear 1 vear 1 vear Temperature measurement N/A YES YES YES Temperature Compensation Function N/A N/A

OCV fluctuates with the ambient

A battery's OCV value can fluctuate several hundred microvolts with a change of just 1°C in the ambient temperature. Temperature correction functionality allows the instrument to display a value that has been converted to the voltage at the reference temperature.

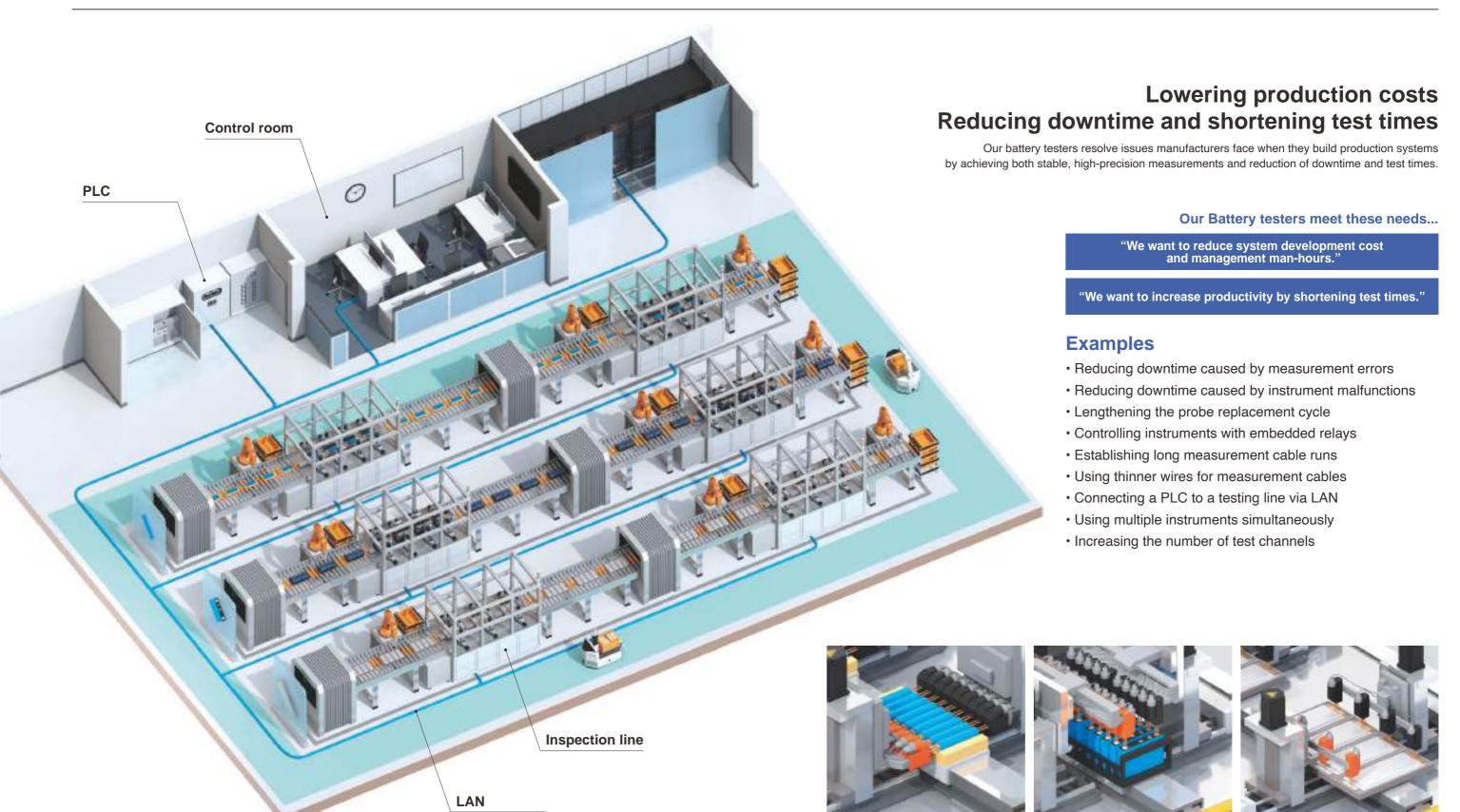


 $1 + \alpha_{T0} (T-T_0)$

- : Measured voltage value [V]
- : Current ambient temperature [°C]
- : Voltage value after correction [V] To: Reference temperature [°C]
- α_{T0} : Temperature coefficient at T_0 [1/°C]

^{*1:} When using recommended range for 4 V measurement *2: When measuring a 4 V LIB cell

Integrate to automatic testing system



Testing of cylindrical cells

Testing of prismatic cells

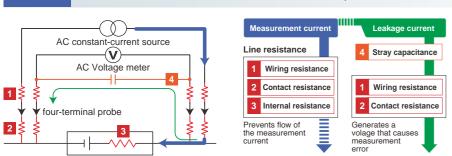
Testing of pouch cells

3561, 3561-01, BT3561A, BT3562A, BT3563A, BT3564, BT3562-01, BT3563-01, BT4560

Integrate to automatic testing system

Reducing test system development cost and management man-hours

Line resistance and measurement current, line resistance and leakage current



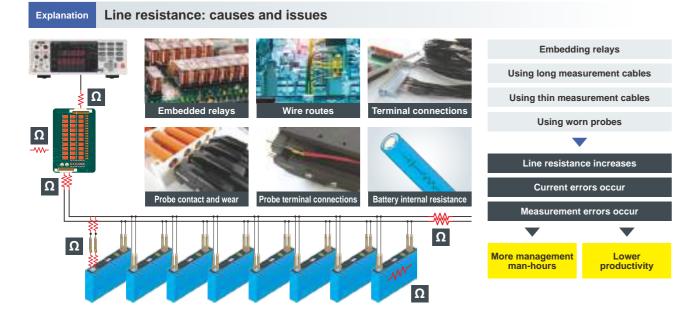
High line resistance can cause current errors and measurement errors, preventing accurate testing.

Constant-current errors

Flow of the measurement current is prevented, causing a constant-current error and making measurement impossible

Measurement errors

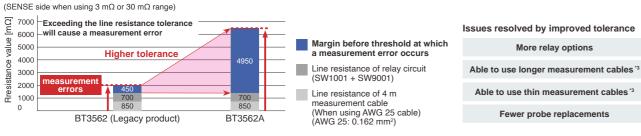
Stray capacitance between cables causes a leakage current through the line resistance. generating a voltage that causes a



Increasing line resistance tolerances

BT3561A, BT3562A, BT3563A

The BT3561A, BT3562A and BT3563A have dramatically improved tolerances for line resistance compared to previous models. This improvement makes it easy to build test systems with large numbers of channels using relays. Additionally, a longer maintenance cycle for systems in use means fewer maintenance man-hours. Finally, its capability to handle thinner cables than with previous models' makes it easier to route cables.

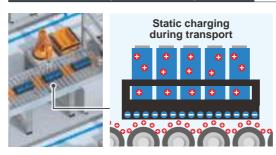


Model	3561, 3561-01 BT3561A				BT3562A, BT3563A				BT3562-01, BT3563-01, BT3564								
Range		3 mΩ	30 mΩ	300 mΩ	3 Ω	3 mΩ	30 mΩ	300 mΩ	3 Ω	3 mΩ	30 mΩ	300 mΩ	3 Ω	3 mΩ	30 mΩ	300 mΩ	3 Ω
Measurement current		N/A	N/A	10 mA	1 mA	N/A	100 mA	10 mA	1 mA	100 mA	100 mA	10 mA	1 mA	100 mA	100 mA	10 mA	1 mA
Allowable total line resistance	SENSE line	N/A	N/A	20 Ω	20 Ω	N/A	6.5 Ω	30 Ω	30 Ω	6.5 Ω	6.5 Ω	30 Ω	30 Ω	2Ω	2Ω	15 Ω	15 Ω
(error detection) *1 *2	SOURCE line	N/A	N/A	50 Ω	500 Ω	N/A	5.5 Ω	15 Ω	150 Ω	5.5 Ω	5.5 Ω	15 Ω	150 Ω	2Ω	2Ω	15 Ω	150 Ω

^{*1:} Typical value *2: Total line resistance = (Wiring resistance + Contact resistance + DUT resistance)

caused by static electricity

BT3561A, BT3562A, BT3563A



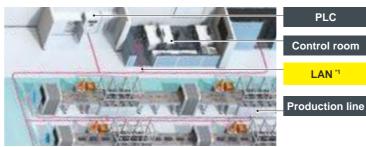


Batteries can become charged on production lines, for example, when being transported on a conveyor belt. When probes are placed in contact with such batteries, the resulting application of static electricity can then damage the instrument. The BT3561A, BT3562A and BT3563A are designed to withstand contact with ±30 kV of static electricity*, preventing static-caused malfunctions and reducing testing line downtime

* ±30 kV IEC 61000-4-2 contact discharge

LAN interface as standard

BT3561A, BT3562A, BT3563A



The BT3561A, BT3562A and BT3563A are equipped with a LAN interface as standard equipment, making it easy for the instrument to interoperate with a PLC²based control system. The ability to use readily accessible LAN cables helps lower costs during system development and maintenance. Furthermore, a design with strong noise and static electricity resistance helps avoid system problems.

- *1: Max.30 m
- *2: Programmable Logic Controller,
- a device that automatically controls one or more machines

Contact check

3561, 3561-01, BT3561A, BT3562A, BT3563A, BT3564, BT3562-01, BT3563-01, BT4560



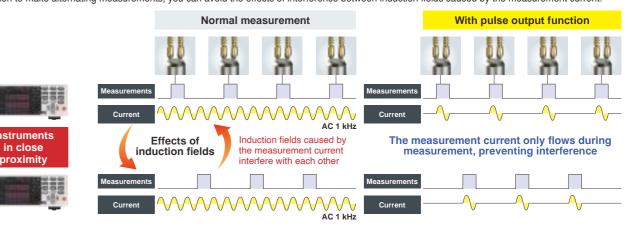


Accurate probing is essential for accurate measurement. Our battery testers are equipped with probe contact monitoring functionality to ensure highly reliable testing.

Using multiple instruments simultaneously

BT3561A, BT3562A, BT3563A, BT3564, BT3562-01, BT3563-01, BT4560

When multiple battery testers are used at the same time, their induction fields can interfere with each other, causing measurement errors. Since the instruments' measurement currents flow continuously, such interference can occur even if measurements are timed so that they don't occur simultaneously. The measurement current pulse output function allows the measurement current to flow only during measurement. By using this function to make alternating measurements, you can avoid the effects of interference between induction fields caused by the measurement current.



^{*3:} AWG 29 (0.064 mm²) wire equivalent to 2.2 Ω over an 8 m round trip can be used with the 3 m Ω or 30 m Ω range

3561, 3561-01, BT3561A, BT3562A, BT3563A, BT3564, BT3562-01, BT3563-01, BT4560

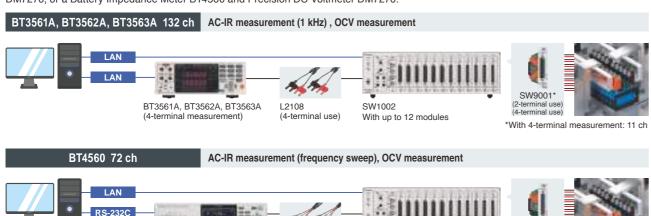
Integrate to automatic testing systems

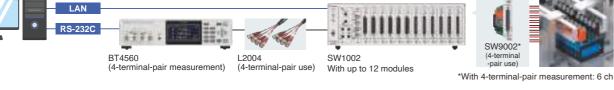
Improving productivity by reducing test times

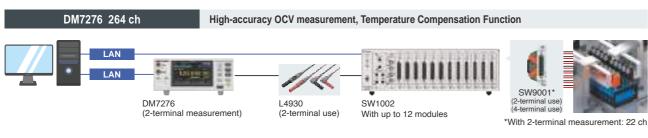


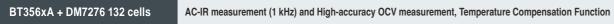
3561, 3561-01, BT3561A, BT3562A, BT3563A, BT3564, BT3562-01, BT3563-01, BT4560

You can use the Switch Mainframe Switch Mainframe SW1001/SW1002 to increase the number of measurement channels. Additionally, you can perform scan measurement by controlling two instruments at once, for example a Battery HiTester BT3561A and Precision DC Voltmeter DM7276, or a Battery Impedance Meter BT4560 and Precision DC Voltmeter DM7276.

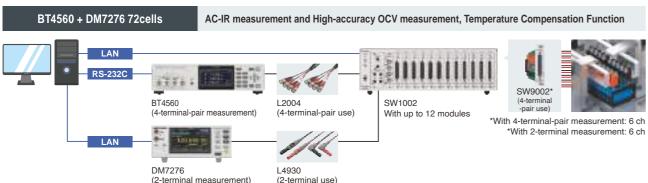












Configuration Example of Multi-channel Battery Testing

Instrument	Number of instruments in use	AC-IR measurement 1 kHz	AC-IR measurement frequency sweep	OCV measurement	High-accuracy OCV measurement Temperature Compensation Function	Connection cable	Switch mainframe	Module	Maximum number of channels	
BT3561A										
BT3562A	1	YES	N/A	YES	N/A	L2108	SW1002	SW9001	132 ch	
BT3563A										
BT4560	1	YES	YES	YES	N/A	L2004	SW1002	SW9002	72 ch	
DM7276	1	N/A	N/A	N/A	YES	L4930	SW1002	SW9001	264 ch	
BT3561A				YES	N/A		SW1002 Switching			
BT3562A	2	2 YES	N/A			L2108		SW9001	132 ch	
BT3563A	(switched)						instrument	3449001	132 (11	
DM7276		N/A	N/A	N/A	YES	L4930				
BT4560	2	YES	YES	YES	N/A	L2004	SW1002	01110000	70.1	
DM7276	(switched)	N/A	N/A	N/A	YES	L4930	Switching instrument	SW9002	72 ch	











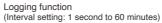


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SW1002: accomodates up to 12 SW9001 or SW9002 modules SW1001: accomodates up to 3 SW9001 or SW9002 modules SW9001 (2-terminal use, 4-terminal use), SW9002 (4-terminal-pair use)

3561, 3561-01, BT3561A, BT3562A, BT3563A, BT3562-01, BT3563-01, BT4560, DM7276







Multichannel Nyquist or Cole-Cole plot

Logging function

Measure and log up to 264 channels.

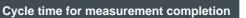
OCV measurement function

Measure OCVs, and additionally record the initial voltages and change rates as well.

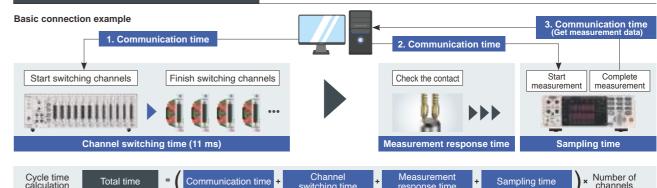
Multichannel Nyquist or Cole-Cole plot

Measure impedance while varying the frequency across up to 72 channels and display the results as a Nyquist or Cole-Cole plot.

*PC application for SW1001/SW1002.



3561, 3561-01, BT3561A, BT3562A, BT3563A, BT3562-01, BT3563-01, BT4560, DM7276



Instrument	Module	Number of channels	Function	Measurement speed	Measurement response time	Total time	(All channels)	Conditions		
BT3562A	SW9001	11	ΩV	EX. FAST	10 ms	0.45 s	Approx. 41 ms/ch	Communication with BT3562A		
D13002A	3449001	11	220	MEDIUM	10 ms	1.1 s	Approx. 100 ms/ch	via RS-232C (38400 bps)		
		6		FAST	0 ms 1.0 s Appro	Approx. 167 ms/ch	Communication with BT4560			
BT4560	SW9002	6	RX	MEDIUM	0 ms	1.2 s	Approx. 200 ms/ch	via USB (9600 bps) Measurement frequency: 1 kHz		
		22	0.02 PLC* 0 ms		0 ms	0.45 s	Approx. 20 ms/ch	Communication with		
DM7276	SW9001	22	V	FAST	0 ms	0.85 s	Approx. 39 ms/ch	DM7276 via USB		
		22		MEDIUM	0 ms	4.9 s	Approx. 223 ms/ch	Contact check: Off		

^{*}Power Line Cycle 20 ms at 50 Hz, 16.7 ms at 60 Hz

Diagnosing degradation in batteries

BT3554-50



*BT3554-50 able to measure Lithium ion batteries.





Accurately diagnosing battery degradation in an operating UPS

Measuring the battery's internal resistance and voltage to determine whether it has degraded

Our Battery testers meet these needs...

"We want to detect battery degradation in an operating UPS."

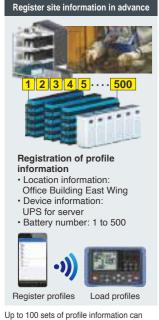
"We want to complete an intensive inspection workload efficiently."

Completing an intensive inspection workload efficiently

BT3554-50

You can efficiently inspect an enormous number of batteries, for example those found in UPS systems, with our free app "GENNECT Cross"

GENNECT Cross



be registered on the BT3554-50. Up to 500 data sets can be saved for each profile. (The BT3554-50 can save up to 6,000 data

Profile information can be registered on the BT3554-50 from either GENNECT Cross or the desktop application GENNECT ONE.

smartphones or tablets.

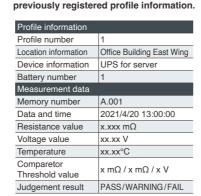
The optional Wireless Adapter Z3210 is required in order to use the measurement

and recording guidance function as well as other functions that communicate with









[Next: battery No.1] Audio guida

[No.1: PASS] Audio guidance indicates

Next: No.2 ····· "No.2 PASS"

Next: No.3 ···· "No.3 PASS"

Next: No.4 ···· "No.2 FAIL"

Measurement data is recorded along with

Fit in tight spaces for speedy inspection



Easy data saving. Simply touch the leads to the terminals.

The instrument's auto-memory function, which automatically stores measured values resulting from the auto-hold function in its internal memory, further streamlines work tasks.



L-shaped lead for measurement in confined locations.

The L2020 pin-type lead with an L-shaped tip is available as an accessory, making it easy to measure in confined locations. The pin-type lead 9465-10 with a straight tip is also available.



Wall and shoulder straps let you work with both hands.

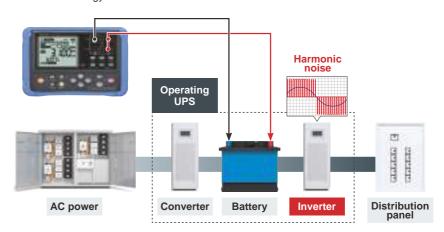
Use the included shoulder strap to carry the instrument with you while making measurements. Or use the Magnetic Strap Z5020 (sold separately) to hang the instrument on the wall while you work.

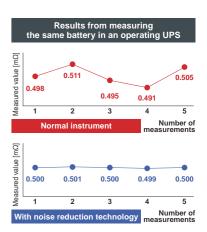
Accurate measurement, even in a noisy environment

BT3554-50

BT3554-50

Inverters in operating UPS systems generate harmonic noise, and instruments usually have difficulties to make accurate measurements when affected by such noise. The BT3554-5x is able to measure accurately even when exposed to inverter noise thanks to its noise reduction technology.





Products Lineup





The chemical reactions in batteries involve several processes and each process has its own reaction speed. Therefore by sweeping the frequency and measuring the impedance the characteristics of each part can be evaluated separately.

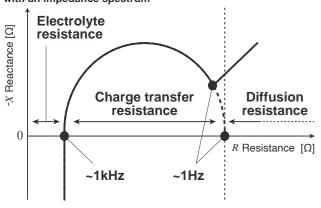
less than 1 Hz Low frequencies

→ Diffusion resistance → Charge transfer resistance

→ Electrolyte resistance

1 Hz to several Intermediate Li-ion transfer

Drawing a Nyquist or Cole-Cole plot with an impedance spectrum



hundred Hz	frequencies	(Charge trans	fer resistar	ice)						
About 1 kHz	High frequencies	Li-ion transport in electrolyte (electrolyte resistance)								
Diagram of a	Diagram of a discharging battery Simple equivalent circuit									
e	Load	⊕]							
Anode		Cathode e-w		Double-layer capacitance						
***			Electrolyte resistance							

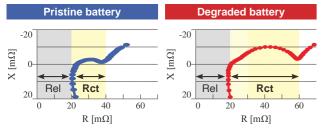
Li-ion diffusion in the electrode

(Diffusion resistance)

Check the battery deterioration level

The resistance of a degraded battery is significantly larger than a pristine one. The degradation of charge transfer resistance is particularly noticeable in the Nyquist or Cole-Cole plot for applications that involve charging/discharging at low temperatures or deep charging/discharging (SOC between 0% and 100%)

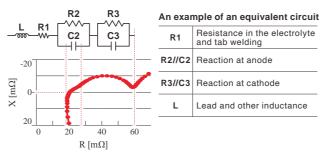
Compare measured data for pristine and deteriorated batteries



Rel: Electrolyte resistance Rct: Reaction resistance

Idenfity battery deterioration factors

An equivalent circuit analysis software (e.g. ZView^{®*}) can provide the parameters of each element of an equivalent circuit model by means of curve fitting. It allows you to see which part of the battery has shown characteristic changes. This serves to identify battery deterioration factors.



*ZView® is a product of Scribner Associates, Inc. For more information about ZView®, please contact Scribner Associates, Inc.

easurement frequencies and

BT4560, IM3590

The BT4560 offers measurements in the optimal frequency range for liquid Li-ion batteries. Its unparalleled capability to measure extremely low impedance is ideal for large cells such as ones for xEVs or ESSs. As a complementary instrument, the IM3590 offers impedance measurements across a wider frequency range. It is very capable at measuring larger impedance.

Model and specification		Me	easurement frequen	су		Measurable battery voltage	Impedance measurement ranges	
BT4560			0.1 Hz to 1050 Hz			5 V	3 mΩ, 10 mΩ, 100 mΩ	
Custom BT4560 (Measurable voltage 20 V)			0.1 Hz to 1050 Hz			20 V	30 mΩ, 300 mΩ, 3 Ω	
Custom BT4560 (Measurable low frequency 10 mHz)			0.01 Hz to 1050 Hz			5 V	3 mΩ, 10 mΩ, 100 mΩ	
Custom BT4560 (Measurable voltage 20 V and low frequency 10 mHz)			0.01 Hz to 1050 Hz			20 V	30 mΩ, 300 mΩ, 3 Ω	
IM3590	1 mHz to 200 kHz		5 V	100 mΩ to 100 MΩ				



BT4560 BATTERY IMPEDANCE METER

IM3590 CHEMICAL IMPEDANCE ANALYZER

Probes for measurement are not included. Please purchase a probe according to your measurement application. (Learn more P.22 to P23)

BT4560 Accuracy specifications

Impedance measurement accuracy

 $3 \text{ m}\Omega$ range (0.1 Hz to 100 Hz) $10~\text{m}\Omega$ range, $100~\text{m}\Omega$ range $3 \text{ m}\Omega$ range (110 Hz to 1050 Hz) $R = \pm (0.004 | R | + 0.0017 | X |) [m\Omega] \pm \alpha$ $R = \pm (0.004 | R | + 0.0052 | X |) [m\Omega] \pm \alpha$ $X = \pm (0.004 \mid X \mid + 0.0017 \mid R \mid) \text{ } [\text{m}\Omega] \pm \alpha$ $X = \pm (0.004 \mid X \mid + 0.0052 \mid R \mid) \text{ } [\text{m}\Omega] \pm \alpha$ $Z \text{ accuracy } = \pm 0.4\% \text{ rdg } \pm \alpha (|\sin \theta| + |\cos \theta|)$ $Z \operatorname{accuracy} = \pm 0.4\% \operatorname{rdg} \pm \alpha \left(|\sin \theta| + |\cos \theta| \right)$ θ accuracy = $\pm 0.1^{\circ} \pm 57.3 \frac{\alpha}{z} (|\sin \theta| + |\cos \theta|)$ θ accuracy = $\pm 0.3^{\circ} \pm 57.3 \frac{\alpha}{Z} (|\sin \theta| + |\cos \theta|)$ Accuracy graph Accuracy graph

-5.10000 V to 5.10000 V

Impedance accuracy excluding α (0.004 | R | + 0.0017 | X |, 0.004 | X | + 0.0017 | R |)

FAST/MED/SLOW | ±0.0035% rdg ±5 dgt

Voltage measurement accuracy

(when self-calibration is performed)

Temperature ±0.0005% rdg ±1 dgt / °C

Voltage

accuracy

Phase [o]

Impedance accuracy excluding α (0.004 | R | + 0.0052 | X |, 0.004 | X | + 0.0052 | R |)

The units of R and X are $[m\Omega]$, α is as shown below

	The diffe of R diff A die [m22], who do differ below									
Range		3 mΩ	10 mΩ	100 mΩ						
	FAST	25 dgt	60 dgt	60 dgt						
α	MED	15 dgt	30 dgt	30 dgt						
	SLOW	8 dgt	15 dgt	15 dgt						
Temperature coefficient			× 0.1 / °C							

The number of waveforms

	FAST	MED	SLOW
0.10 Hz to 66 Hz	1 wave	2 waves	8 waves
67 Hz to 250 Hz	2 waves	8 waves	32 waves
260 Hz to 1050 Hz	8 waves	32 waves	128 waves

Temperature measurement accuracy

(BT4560 + Z2005 temperature sensor)

Phase [o]

Accuracy	±0.5°C (measurement temperature: 10.0°C to 40.0°C) ±1.0°C (measurement temperature: -10.0°C to 9.9°C, 40.1°C to 60.0°C)
Temperature coefficient	±0.01°C/°C (applied in the ranges of 0°C to 18°C and 28°C to 40°C

Measuring the internal resistance of fuel cells

BT3563-01 (Special edition specifications), BT3564 (Special edition specifications)

The BT3563-01/BT3564 with special edition specifications features increased noise resistance to reduce the effects of noise from load devices. The instrument can ascertain fuel cell state based on impedance measured at a frequency of 1 kHz.

Assess fuel cell characteristics in real time while under load



Simulated FC load Measurement of fuel cell's internal resistance





Web application "Multi-plot"

Converting measurement data into a Nyquist or Cole-Cole plot

web browser link

https://www.circuitfitting.net/multiplot

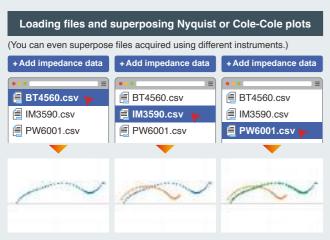
"Multi-plot", a free web application, enables you to draw a Nyquist or Cole-Cole plot simply by loading a file in your web browser. Supported files: CSV file, ZView®* (.z) file

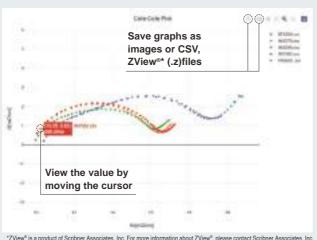


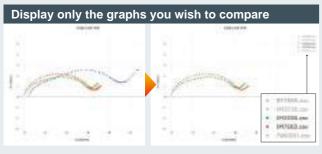


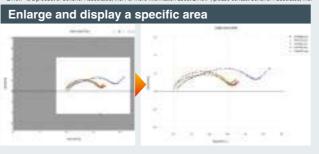


Draw Nyquist or Cole-Cole plots freely, without any limits on the number of points that can be rendered from files or the number of graphs that can be superposed. The horizontal and vertical axes are automatically scaled based on the graphs being rendered. You can even superpose, compare, and analyze files acquired using different instruments.



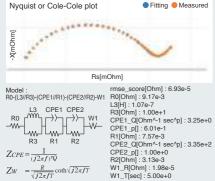






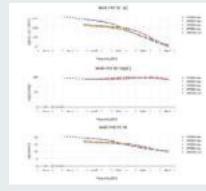
Analysis function

Conduct an equivalent circuit analysis



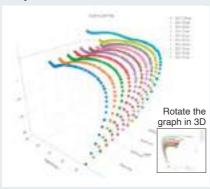
Display analysis results automatically assess phase characteristics. simply by loading a file.

Draw Bode plots to assess phase characteristics



Analyze the data with predefined models. Bode plots are also drawn, enabling to Draw 3D Nyquist or Cole-Cole plots or 3D

Analyze characteristics with 3D view



Bode plots, using the time or date as a third axis. Rotate 3D graphs in any direction as desired and save images.

Internal resistance and open-circuit voltage for various battery types and compatible instruments



Testing high-voltage battery packs safely



The BT3564 can safely test high-voltage battery packs such as infrastructure storage



The instrument reduces the likelihood of spark lischarges, which are prone to occur during high-voltage measurement, by limiting the amount of current that flows the instant contact



The optional L2110 probe, which is designed specifically for use with the BT3564, can make measurements safely thanks to its 1000 V withstand voltage. Additionally, the probe is designed to accommodate battery packs whose terminals are placed far apart.

Measurement lead and measurement probe compatibility chart

YES:	Recommended measurement lead or probe.
NI/A ·	Not compatible due to inability to connect

N/A : Not compatible due to inability to connect.

*1 : Although it can be connected, it may not meet the product specifications, such as accuracy guarantee.

*2 May be susceptible to external noise.
Caution is particularly required when using a measurement current of 10 mA or less.

*3 : BNC – banana plug adapter (custom-made) Connect the black banana plugs to the HCUR and HPOT terminals to reduce the influence of external noise.

*5 : It does not use a 4-terminal-pair design, so wiring placement will have a greater effect on measured values.

*6 : Some measurement ranges cannot be used due to rated current limitations.

	Appearance	Dimensions (mm) *1	Model withstand voltage	3561 3561-01	BT3561A BT3562A BT3563A	BT3562-01 BT3563-01 BT3564	BT4560	BT3554-50
Clips	MA	1350 1350 700 56 701 15 30	9467 60 V DC (Hi-to-Lo) 60 V DC (voltage to earth)	YES	YES	YES	*1 *2 *3 *5	YES
Clips	W/K	220 106 300 56 1500 56 200	9460 60 V DC (Hi-to-Lo) 60 V DC (voltage to earth)	*1 *4	*1 *4	*1 *4	*1 *2 *3 *5	YES
Clips		1000 85 188 35 630 62	L2000 ±42 V peak AC+DC (Hi-to-Lo) ±42 V peak AC+DC (voltage to earth)	N/A	N/A	N/A	*1 *6	N/A
Clips		1.6 5.2 1100 400 45 820 45 80	±30 V peak AC+DC (Hi-to-Lo) ±30 V peak AC+DC (voltage to earth)	N/A	N/A	N/A	YES	N/A
Pins		φ1.8 9.15 110 400 45 820 45 80	±30 V peak AC+DC (Hi-to-Lo) ±30 V peak AC+DC (voltage to earth)	N/A	N/A	N/A	YES	N/A
Clips	The same of the sa	1100 84 130 745 85	L2107 60 V DC (Hi-to-Lo) 60 V DC (voltage to earth)	YES	YES	YES	*1 *2 *3 *5	*1
Pins	19	1360 1300	9452 60 V DC (Hi-to-Lo) 60 V DC (voltage to earth)	YES	*1	*1	*1 *2 *3 *5	*1
Clips • Pins		280 1350 350 40 750 45 80	9453 60 V DC (Hi-to-Lo) 60 V DC (voltage to earth)	YES	YES	YES	*1 *2 *3 *5	*1
Pins		00.24 0.12 135.5 260 56 250 56 70	9455 60 V DC (Hi-to-Lo) 60 V DC (voltage to earth)	YES	*1	*1	*1 *2 *3 *5 *6	*1
Pins		804 132.5 240 56 250 56 70	9461 60 V DC (Hi-to-Lo) 60 V DC (voltage to earth)	*1	*1	*1	*1 *2 *3 *5	*1

	Appearance	Dimensions (mm) ^{*1}	Model withstand voltage	3561 3561-01	BT3561A BT3562A BT3563A	BT3562-01 BT3563-01 BT3564	BT4560	BT3554-50
Pins	0	91.27 \$\phi_2\$	9465-10 60 V DC (Hi-to-Lo) 60 V DC (voltage to earth)	*1	*1	*1	*1 *2 *3 *5	YES
Pins		φ0.6 φ1.8 φ1.8 140 260 46 250 56 50	9770 60 V DC (Hi-to-Lo) 60 V DC (voltage to earth)	YES	YES	YES	*1 *2 *3 *5	*1
Pins		0.2 2.2 2.2 138 260 46 250 56 50	9771 60 V DC (Hi-to-Lo) 60 V DC (voltage to earth)	YES	YES	YES	*1 *2 *3 *5	*1
Pins	03	1921 118.2 140 56 1500 56 50 1900 1900 1900 1900 1900 1900 1900 1	9772 60 V DC (Hi-to-Lo) 60 V DC (voltage to earth)	*1	*1	*1	*1 *2 *3 *5	YES
Pins	ll,	70	L2020 60 V DC (Hi-to-Lo) 60 V DC (voltage to earth)	*1	*1	*1	*1 *2 *3 *5	YES
Pins		2.5 4.3 1400 172 300 53 700 53 70	L2100 1000 V DC (Hi-to-Lo) 1000 V DC (voltage to earth)	*1	YES	YES	*1 *2 *3 *5	*2
Pins	///	2.5 \$\phi\$.8 210 750 53 700 53 70	L2110 1000 V DC (Hi-to-Lo) 1000 V DC (voltage to earth)	*1	YES	YES	N/A	N/A

Batteries are a driving force for a variety of innovations as we move towards a sustainable society

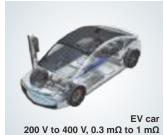
Batteries are used in an array of applications, and their performance can be a driving force for a variety of innovations and new lifestyles. The development and production of high-quality batteries will play an essential role as we work to realize a sustainable society. At the same time therefore, growing improvements in battery life cycle assessment have become a major priority. the focus on reducing CO2 emissions throughout the entire life cycle by means of improvements in manufacturing processes and reuse of high-quality batteries is increasing. HIOKI battery testers are helping resolve these issues through an electrical measurement approach.

Stacked battery voltage, Internal resistance of battery cells









































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