

P/N: 71201-0101

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Disclaimer

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General description	
<p>The FLIR AX8 camera/sensor offers an affordable and accurate temperature measurement solution for anyone who needs to solve problems that need built in "smartness" such as analysis, alarm functionality, and autonomous communication using standard protocols. The FLIR AX8 camera/sensor also has all the necessary features and functions to build distributed single- or multi-camera solutions utilizing standard Ethernet hardware and software protocols.</p>	
<p>The FLIR AX8 camera/sensor also has built in support to connect to industrial control equipment such as PLCs, and allows the sharing of analysis and alarm results and simple control using the Ethernet/IP and Modbus TCP field bus protocols.</p>	
<p>Key features:</p> <ul style="list-style-type: none"> • Support for the EthernetIP field bus protocol (analyze, alarm, and simple camera control). • Support for the Modbus TCP field bus protocol (analyze, alarm, and simple camera control). • Built-in analysis functionality. • Alarm functionality, as a function of analysis and more. • Built-in web server for control and set up. • MJPEG/MPEG4/H.264 image streaming. • PoE (Power over Ethernet). • General purpose I/O. • 100 Mbps Ethernet (100 m cable). • On alarm: file sending (FTP) or email (SMTP) of analysis results or images. 	
<p>Typical applications:</p> <ul style="list-style-type: none"> • Electrical and mechanical condition-monitoring applications where temperature or temperature trends can be an indication of a potential risk of failure. • Simple process control applications. 	
Imaging and optical data	
IR resolution	80 × 60 pixels
Thermal sensitivity/NETD	< 0.10°C @ +30°C (+86°F) / 100 mK
Field of view (FOV)	48° × 37°
Minimum focus distance	0.1 m (0.33 ft.)
Depth of field	0.1 m (0.33 ft.), infinity

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Imaging and optical data	
Focal length	1.54 mm (0.061 in.)
Spatial resolution (IFOV)	11.1 mrad
F-number	1.1
Image frequency	9Hz
Focus	Fixed
Detector data	
Detector type	Focal Plane Array (FPA), uncooled microbolometer
Spectral range	7.5–13 μm
Detector pitch	17 μm
Detector time constant	Typical 12 ms
Visual camera	
Built-in digital camera	640 × 480
Digital camera, FOV	Max 66°, Adapts to the IR lens
Sensitivity	Minimum 10 Lux without illuminator
Measurement	
Object temperature range	–10 to +150°C (14 to +302°F)
Accuracy	$\pm 2^\circ\text{C}$ ($\pm 3.6^\circ\text{F}$) or $\pm 2\%$ of reading (+10 to +100C@ +10 to +35 amb)
Measurement analysis	
Spotmeter	6
Area	6 boxes with max./min./average/position
Automatic hot/cold detection	Max/Min temp. value and position shown within box
Measurement presets	Yes
Measurement option	Schedule response: File sending (ftp), email (SMTP)
Atmospheric transmission correction	Automatic, based on inputs for distance, atmospheric temperature and relative humidity
Optics transmission correction	Automatic, based on signals from internal sensors
Emissivity correction	Variable from 0.01 to 1.0
Reflected apparent temperature correction	Automatic, based on input of reflected temperature
External optics/windows correction	Automatic, based on input of optics/window transmission and temperature
Measurement corrections	Global and individual object parameters
Alarm	
Alarm functions	Automatic alarms on any selected measurement function, by means of Digital In, Camera temperature, timer. A maximum of 5 alarms can be set.
Alarm output	Digital Out, log, store image, file sending (ftp), email (SMTP), notification

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Set-up	
Color palettes	Color palettes (BW, BW inv, Iron, Rain)
Set-up commands	Date/time, Temperature°C/°F
Web interface	Yes
Storage of images	
Storage media	Built-in memory for image storage
Image storage mode	IR, visual, MSX
File formats	JPEG+FFF
Image streaming	
Image streaming formats	<ul style="list-style-type: none"> Motion JPEG stream MJPEG Baseline Process Encoder Baseline ISO/IEC 10918-1 JPEG compliance MPEG stream Stream format MPEG-4 ISO/IEC 14496-2 Simple Profile level 2 H.264 stream Stream format H.264 Baseline Profile level 2.0
Image streaming resolution	640 × 480
Image modes	<ul style="list-style-type: none"> Thermal Visual MSX
Manual image adjustment	Level/span/max/min
Multi Spectral Dynamic Imaging (MSX)	IR-image with enhanced detail presentation
Ethernet	
Ethernet	Control, result and image
Ethernet, type	100 Mbps
Ethernet, standard	IEEE 802.3
Ethernet, connector type	M12 8-pin X-coded
Ethernet, communication	TCP/IP socket-based FLIR proprietary
Ethernet, video streaming	Yes
Ethernet, power	Power over Ethernet, PoE IEEE 802.3af class 0.
Ethernet, protocols	Ethernet/IP, Modbus TCP, TCP, UDP, SNMP, RTSP, RTP, HTTP, ICMP, IGMP, sftp, SMTP, DHCP, MDNS (Bonjour)
Power system	
External power operation	12/24 VDC, 2 W continuously/ 3.1 W absolute max
External power, connector type	M12 8-pin A-coded (Shared with digital I/O)
Voltage	Allowed range 10.8–30 VDC
Environmental data	
Operating temperature range	–0°C to +50°C (+32°F to +122°F)
Storage temperature range	–40°C to +70°C (–40°F to +158°F) according to IEC 68-2-1 and IEC 68-2-2
Humidity (operating and storage)	IEC 60068-2-30/24 h 95% relative humidity +25° C to +40°C (+77°F to +104°F)/ 2 cycles
EMC	<ul style="list-style-type: none"> EN 61000-6-2:2001 (Immunity) EN 61000-6-3:2001 (Emission) FCC 47 CFR Part 15 Class B (Emission)

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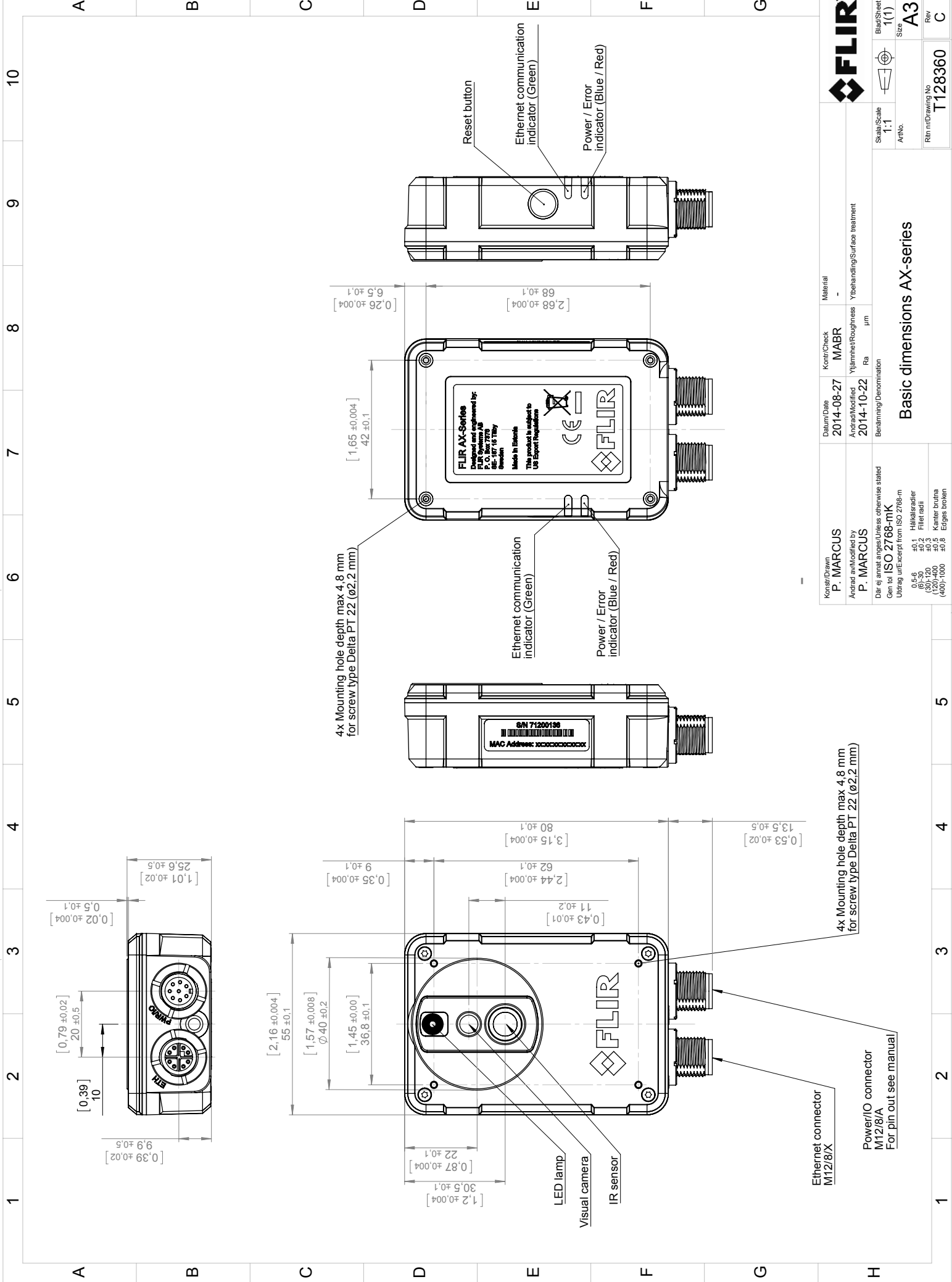
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Environmental data	
Encapsulation	IP 67 (IEC 60529)
Bump	25 g (IEC 60068-2-29)
Vibration	2 g (IEC 60068-2-6)
Physical data	
Weight	0.125 kg (0.28 lb.)
Camera size (L x W x H)	54 x 25 x 79 mm without connectors 54 x 25 x 95 mm with connectors mm
Base mounting	4x mounting hole depth max 4.8 mm for screw type Delta PT 22 (ø2.2 mm)
Housing material	PA6 with 30% GF (glass fiber reinforced)
Shipping information	
Packaging, type	Cardboard box
List of contents	<ul style="list-style-type: none"> • Infrared camera with lens • Cardboard box • Printed documentation • User documentation CD-ROM
EAN-13	4743254001725
UPC-12	845188009373
Country of origin	Estonia

Supplies & accessories:

- T198348; Cable kit Mains (UK,EU,US)
- T911112; PoE injector
- T128391ACC; Cable, M12 to pigtail (FLIR AX series)
- T128390ACC; Ethernet cable, M12 to RJ45

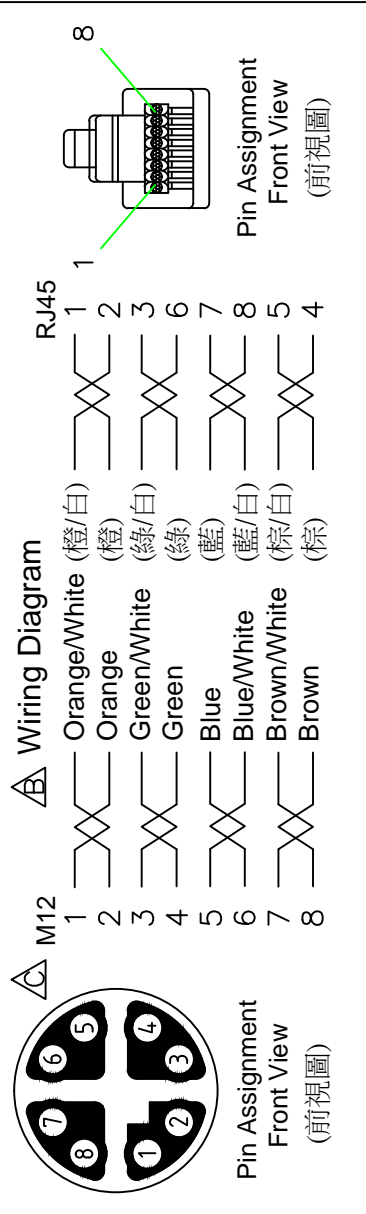
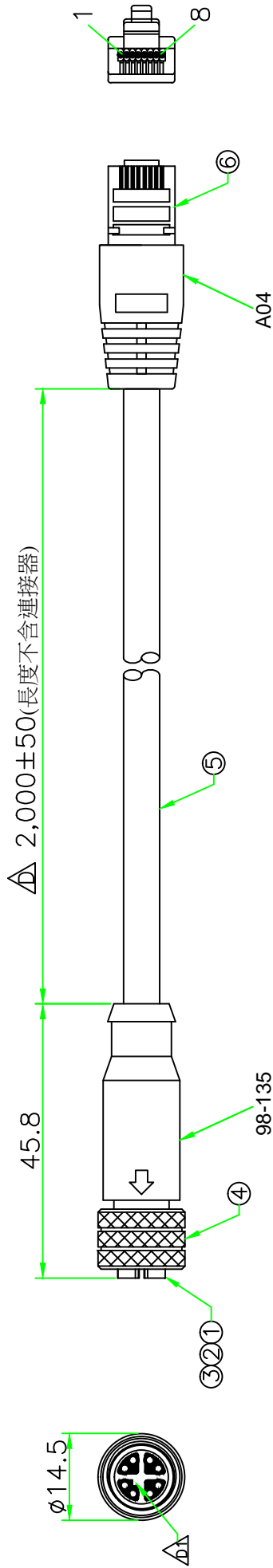


FLIR		Material	
Konstr/Drawn P. MARCUS		Kontr/Check MABR	Material -
Datum/Date 2014-08-27		Ytbehandling/Surface treatment	
Ändrad/Modified 2014-10-22		Ytämhet/Roughness Ra μm	
Benämning/Denomination Basic dimensions AX-series		Skala/Scale 1:1	
Dir ej ansvar ägs/Unless otherwise stated Gen tol ISO 2768-mK		Blad/Sheet 1(1)	
Utdrag ut/except from ISO 2768-m 0,5-6 ±0,1 Hållisradier (6)-30 ±0,2 Fillet radii (120)-400 ±0,5 Kanter brutna (400)-1000 ±0,8 Edges broken		Storlek/Size A3	
		Ritn nr/Drawing No T128360	
		Rev C	

RoHS

IP67

REV.	DESCRIPTION	DATE
A	ISSUE	Dec/23/2013
B	Modify the wire diagram.	Dec/25/2013
C	Modify M12 Pin Assignment.	Dec/25/2013
D	Modify cable length.	Dec/25/2013
D1	Correct key direction.	Jan/22/2014
E	Add note.	Mar/30/2014
F	Modify P/N.	Sep/25/2014



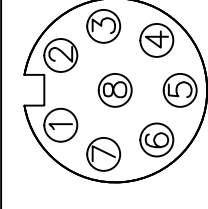
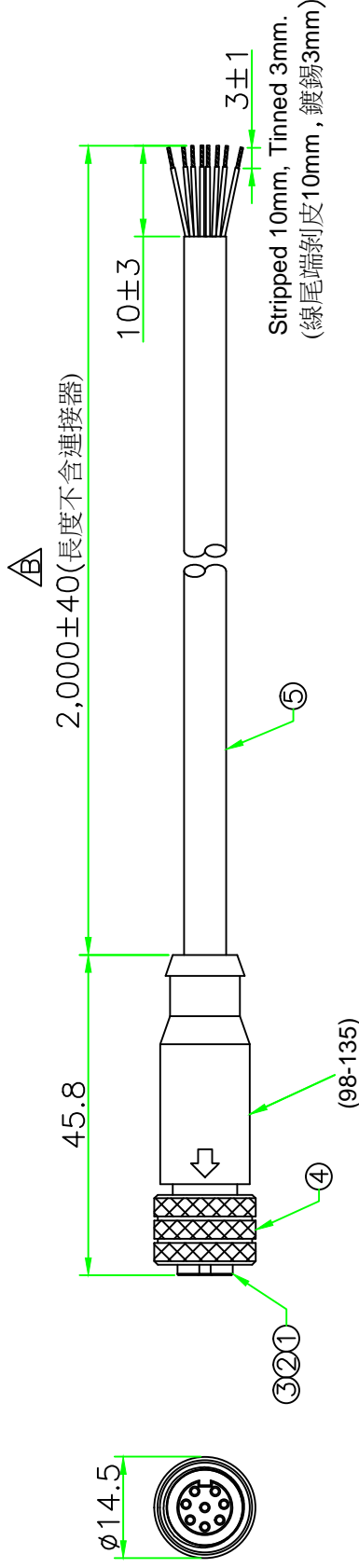
6	RJ45 PLUG	RJ45 8P8C PLUG.	1	78018P8C30A	
5	CABLE	CAT5E FTP 24AWG x 4 PAIR + AL/MY + Drain wire, OD:6.0mm.	1	WAC2B0026	BLACK
4	RING NUT	Brass, Nickel Plated.	1	M12F-RN	BLACK
3	O-RING	Viton.	1	M12-O-VK	BLACK
2	CONTACT	Brass, Female pin, .6 u" Gold plated.	8	AASPF-1008-0.8	
1	CONNECTOR	M12 X-coding Female connector insert. Nylon+GF.	1	M12X-08F	BLACK
No.	PART NAME	DESCRIPTION	Q'TY	REMARKS	COLOR

TITLE	M12 X-Coding Female Molded Cable Assy
UNIT: mm	1:1
SCALE	1:1
UNLESS OTHERWISE SPECIFIED TOLERANCES:	
X ± 0.25	XX ± 0.1
XXX ± 0.05	ANGLE ± 1°
REV.	SHEET
F	1/1
P/N:	K129351004
DWG.NO:	T128390
DR.	
CH.	
AP.	

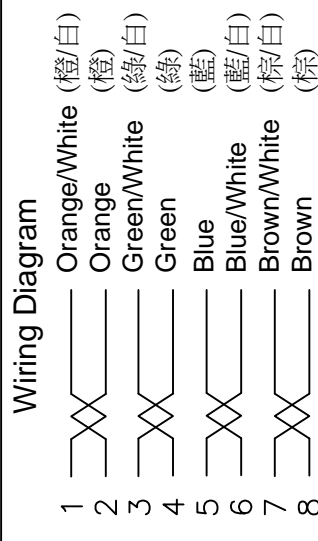


IP67

REV.	DESCRIPTION	DATE
A	ISSUE	Dec/23/2013
B	Modify cable length.	Dec/25/2013
C	Add note.	Mar/20/2014
D	Modify P/N.	Sep/25/2014



Pin Assignment
Front View
(前視圖)



Wiring Diagram

- 1 Orange/White (橙/白)
- 2 Orange (橙)
- 3 Green/White (綠/白)
- 4 Green (綠)
- 5 Blue (藍)
- 6 Blue/White (藍/白)
- 7 Brown/White (棕/白)
- 8 Brown (棕)

5	CABLE	CAT5E FTP 24AWG x 4 PAIR + AL/MY + Drain wire, OD:6.0mm.	BLACK	1	WAC2B0026
4	RING NUT	Brass, Nickel Plated.		1	M12F-RN
3	O-RING	Viton.	BLACK	1	M12-O-VK
2	CONTACT	Brass, Female pin, 6 u" Gold plated.		8	AASPF-1008-0.8
1	CONNECTOR	M12 A-coding Female connector insert. Nylon+GF.	BLACK	1	M12A-08F
No.	PART NAME	DESCRIPTION	COLOR	Q'TY	REMARKS

	UNIT: mm	TITLE
SCALE	1:1	M12 A-Coding 8P Female Molded Cable Assy
UNLESS OTHERWISE SPECIFIED TOLERANCES:		
x ± 0.25	xx ± 0.1	P/N:
xxx ± 0.05	ANGLE ± 1°X	K129351003
REV.	SHEET	DWG. NO:
D	1/1	T128391

DR.	
CH.	
AP.	